

## ABSTRACT OF THE DISCLOSURE

A film includes first and second outer layers, a core layer, and first and second substrate layers, each layer including a polymer; at least one of the substrate layers  
5 includes an amidic wax, and at least one of the outer layers includes an amidic wax  
present in an amount of 1% to 50% of the amount of wax in the first and second substrate  
layers respectively. The wax can be blended with a transition metal salt of stearic acid, or  
ester of stearic acid. Alternatively, a film includes first and second outer layers, and a  
10 substrate layer, each layer including a polymer; at least one of the first outer layer, second  
outer layer, and substrate layer including a blend of an amidic wax, and a transition metal  
salt of stearic acid, or ester of stearic acid.

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